



In2Rail



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No: 635900





Maintenance Strategies
Technology transfer

Radical Innovation

Capacity
Reliability

New technology

Adaptive control

Low noise and vibration

Smart Infrastructure

Efficient

Switch & Crossings

Sustainable
Mechatronics

Data telemetry
Performance improvement

Safe by design

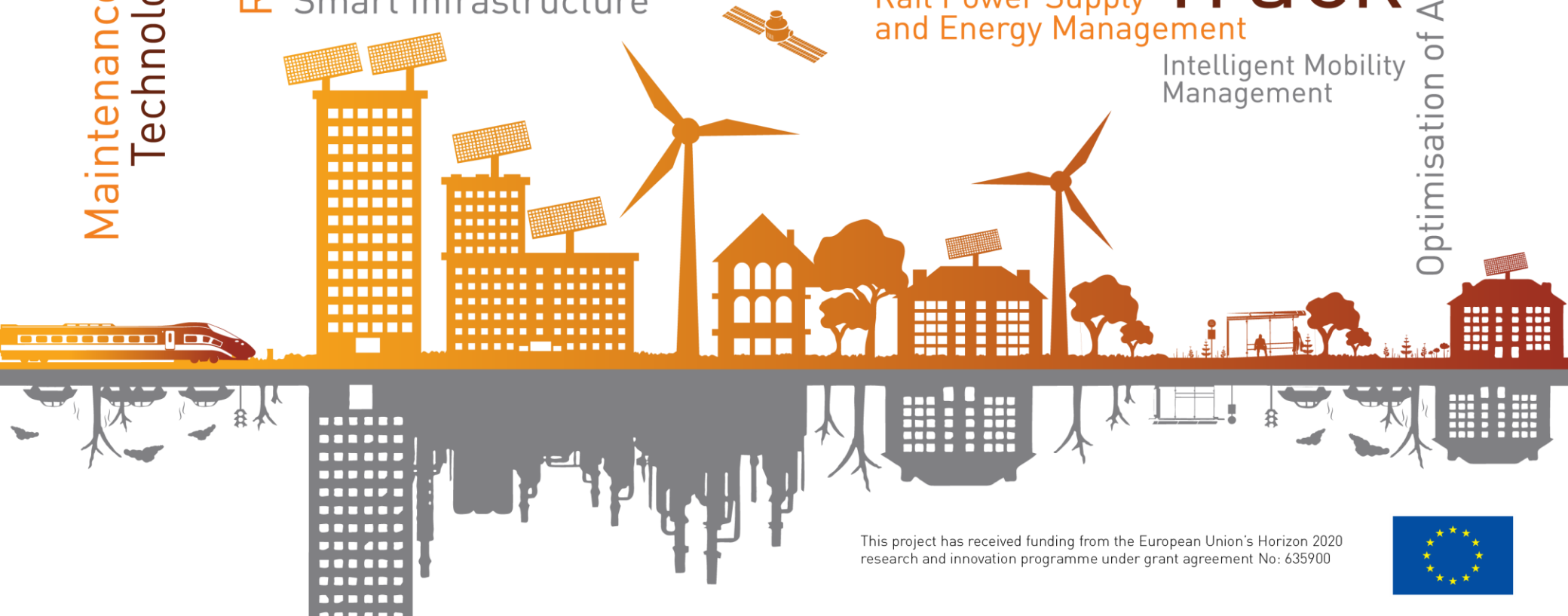
Life Cycle Costs

Rail Power Supply
and Energy Management

Track

Intelligent Mobility
Management

Optimisation of Asset Management



Track Map

- Identification of tolerances for the residual switch rail opening and switch rail height
- The crossing impact angle – an analytical study



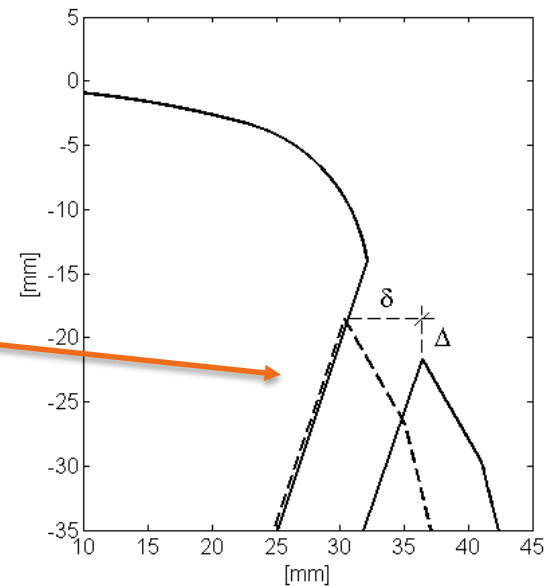
Identification of Tolerances for the Residual Switch Rail Opening and Switch Rail Height



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Investigated Topics

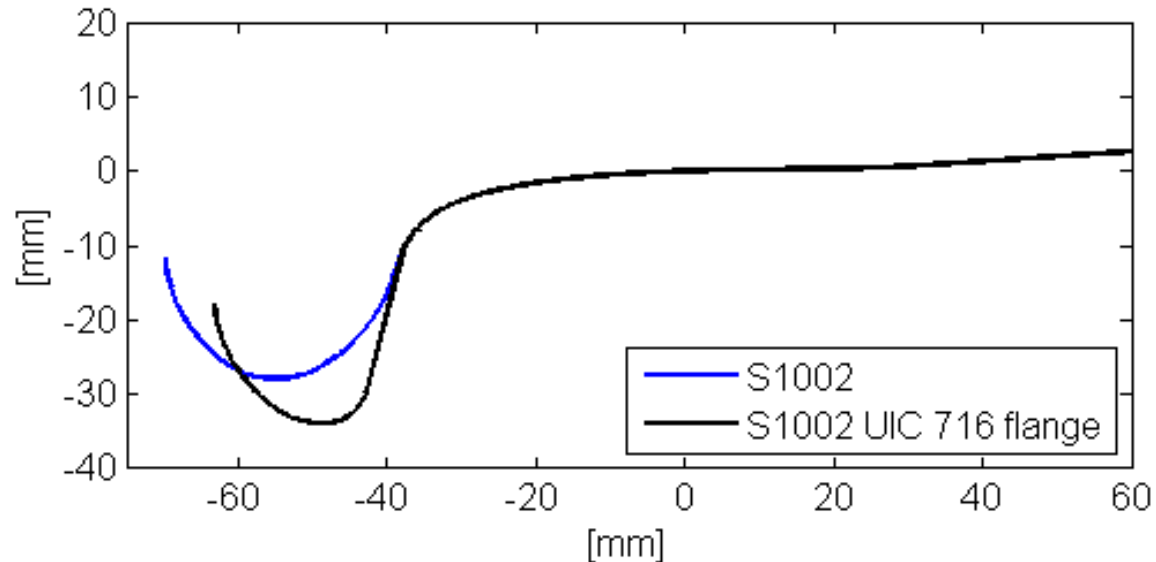
- Risk of derailment for traffic in the facing move of a switch.
- Risk of interference contact between wheel and the tip of the switch rail



...As a function of residual switch opening and switch rail height



Wheel Profiles

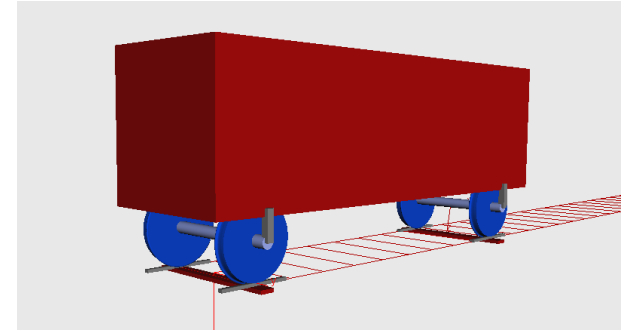


- Derailment risk: The nominal wheel profile is most critical
- Interference contact: Worn flange is most critical (UIC716 R)



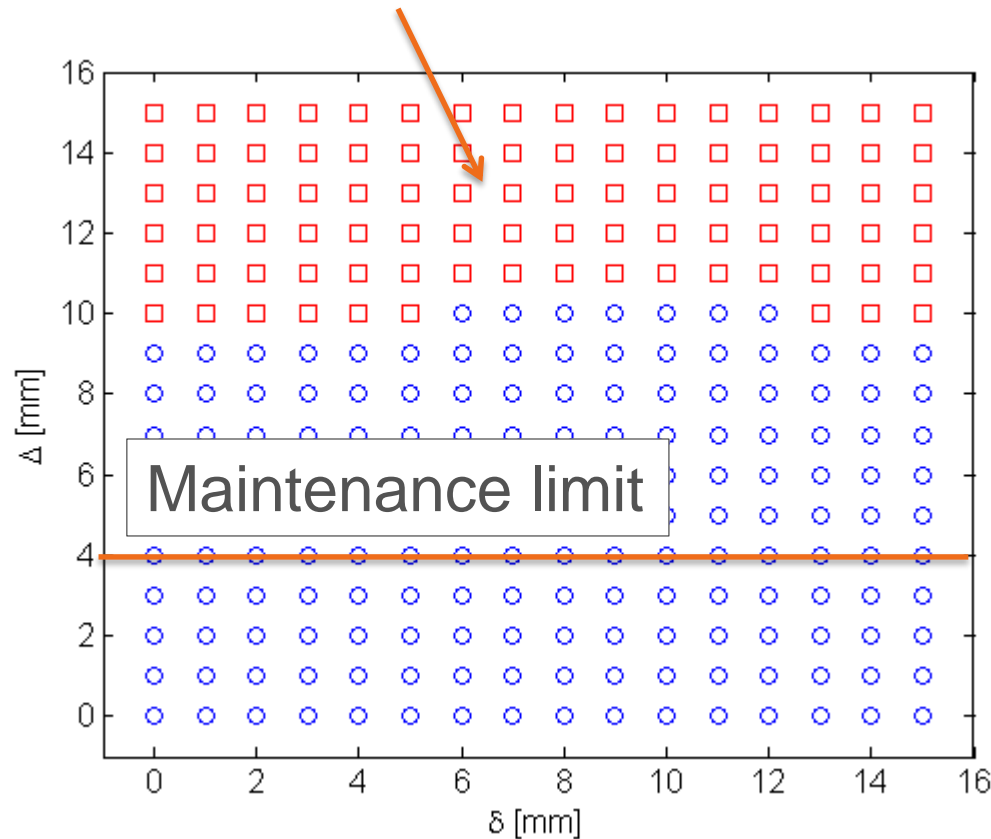
Dynamic Assessment

- Simulations in SIMPACK (Only cross-sectional wheel and rail profiles accounted for)
- Manchester Benchmarks two axle freight vehicle
- Traffic in the facing move of the diverging route in a switch with radius $R=190$ m. Hard flange contact conditions.
- The vehicle enters the switch via a curve
- Wheel-rail friction 0.5. Speed 40km/h
- The leading wheelset is assessed
- UIC60 based switch rails with 1:30 inclination

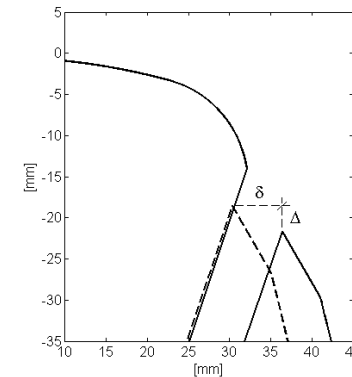


Derailment risk

Derailment



Evaluation of δ - Δ grid

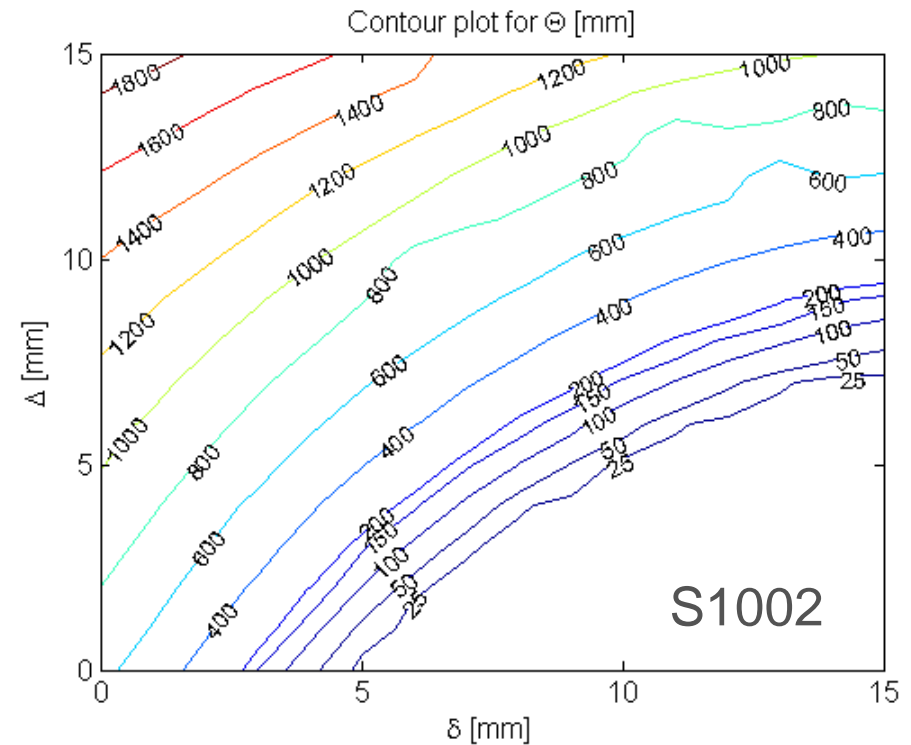
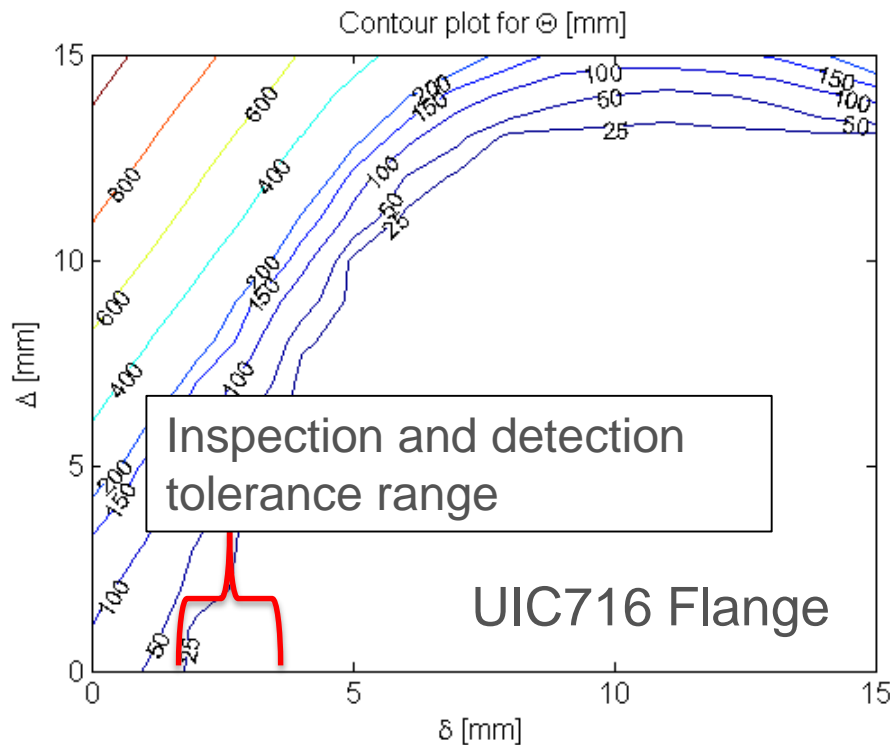


Changes in both δ and Δ are applied to the full length of the switch rail as this is considered to be the most conservative implementation.



Interference contact

- Position of first wheel to switch rail contact (measured from tip of switch rail)



Conclusions

- According to this simulation study
 - 2 or 3 mm requirement on residual switch opening reasonable to avoid interference contact between switch rail and worn wheel flanges (if the tolerance should be relaxed tougher wheel requirements are required)
 - Should be plenty of margin against flange climb derailment in switches if current maintenance tolerances are followed
 - Results are reported in I2R D2.1



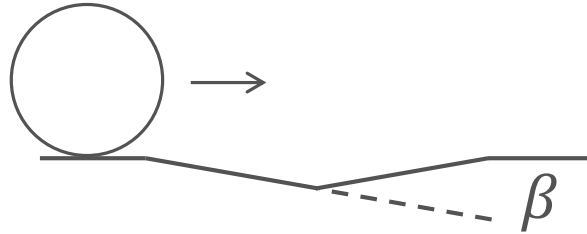
The crossing impact angle – An analytical study



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Crossing Impact Angle

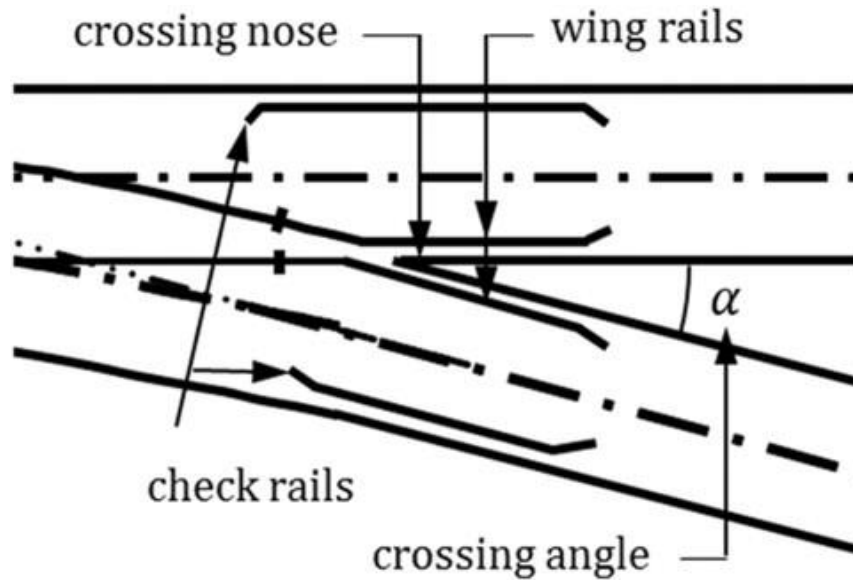
- Which parameters determine the impact angle at crossings?



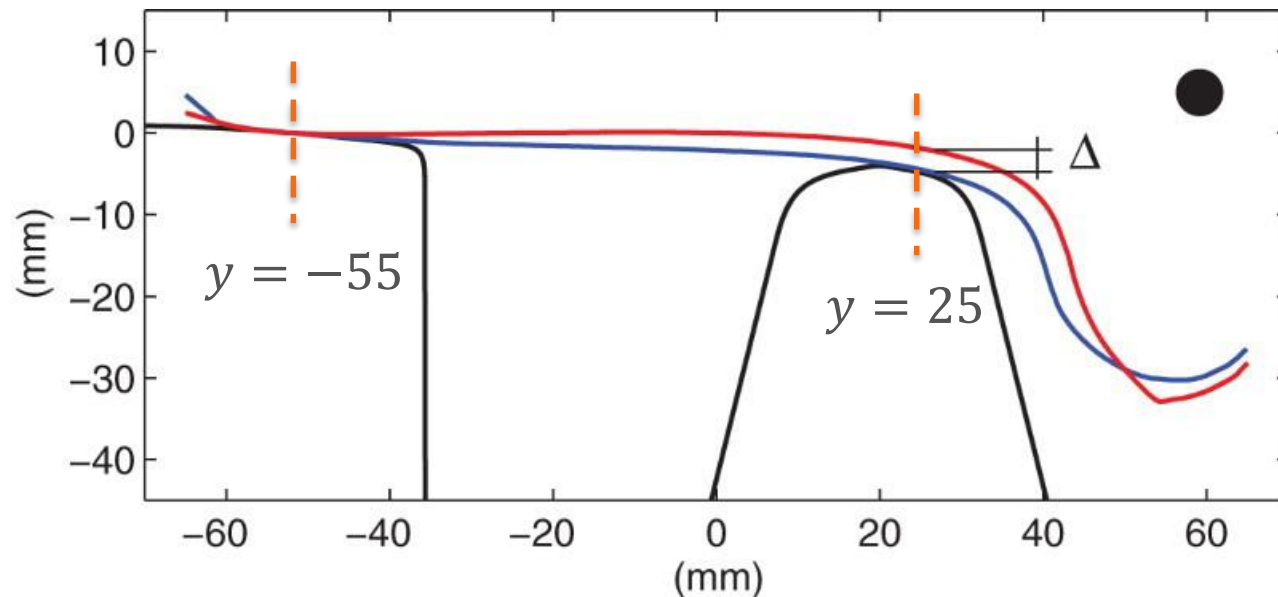
- Previous studies (Pålsson, 2015) have shown that $\bar{\beta} = \frac{\alpha \Delta}{T}$
 - α =crossing angle
 - Δ =Measure of spread in wheel profile geometries
 - T =Change in crossing nose width over the transition zone
- The relation assumes that the crossing geometry is adjusted according to the parameters



Crossing Angle



Spread in wheel profile geometry

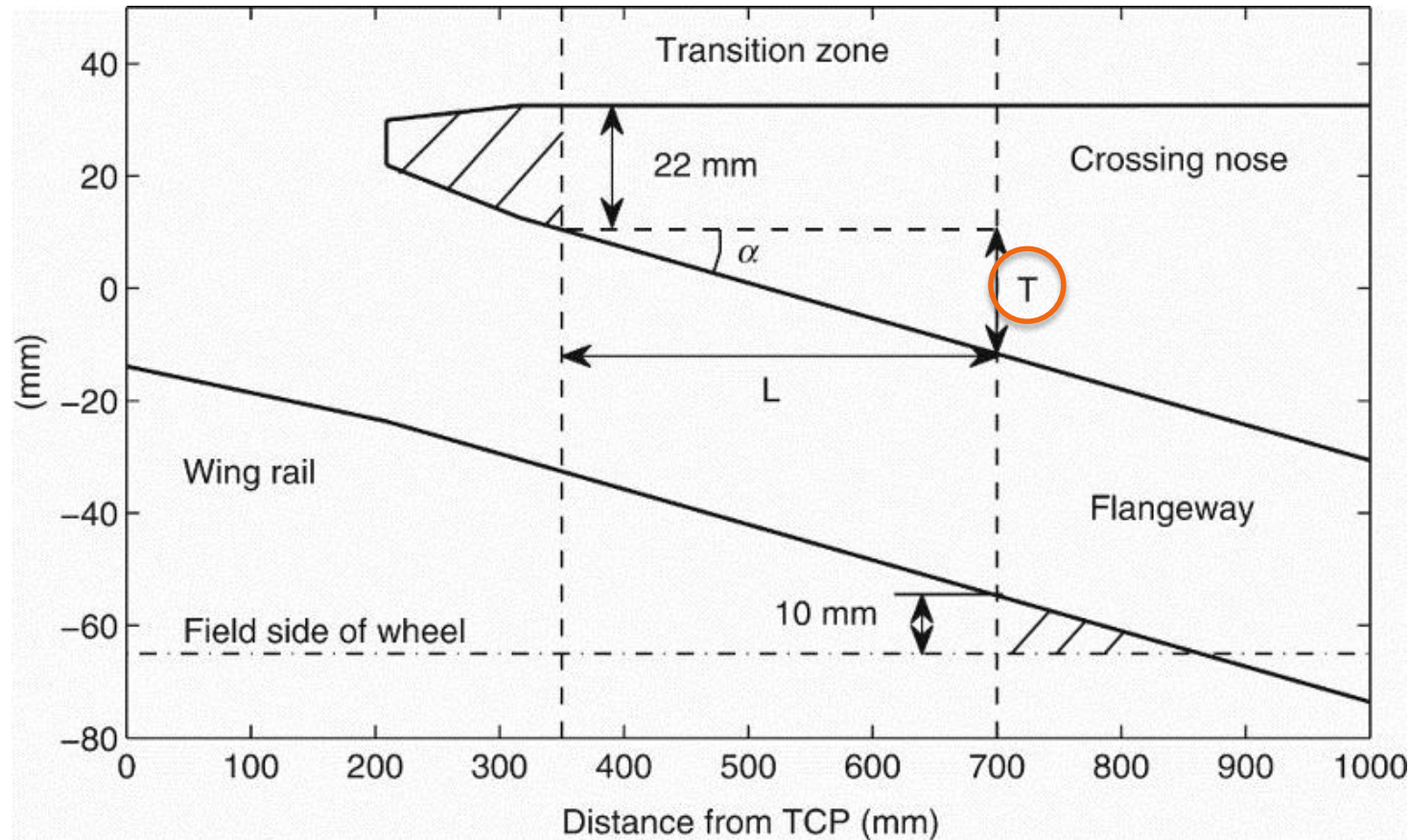


$$\Delta_z = z_{wp}(y = -55) - z_{wp}(y = 25)$$

$$\Delta = \Delta_{z,\max} - \Delta_{z,\min}$$



Change in crossing nose thickness



$$\alpha \approx \frac{T}{L}$$

$$T \approx \alpha L$$



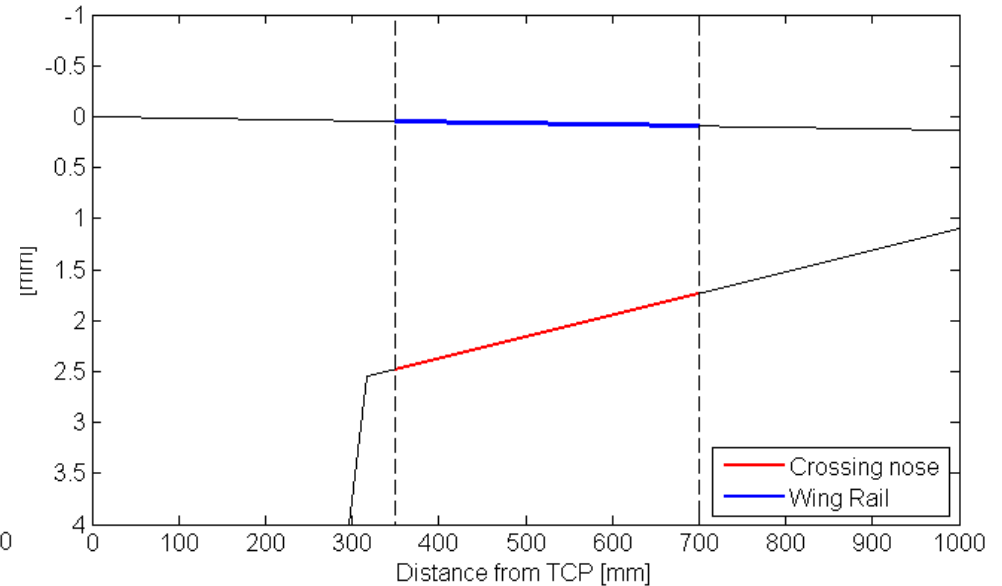
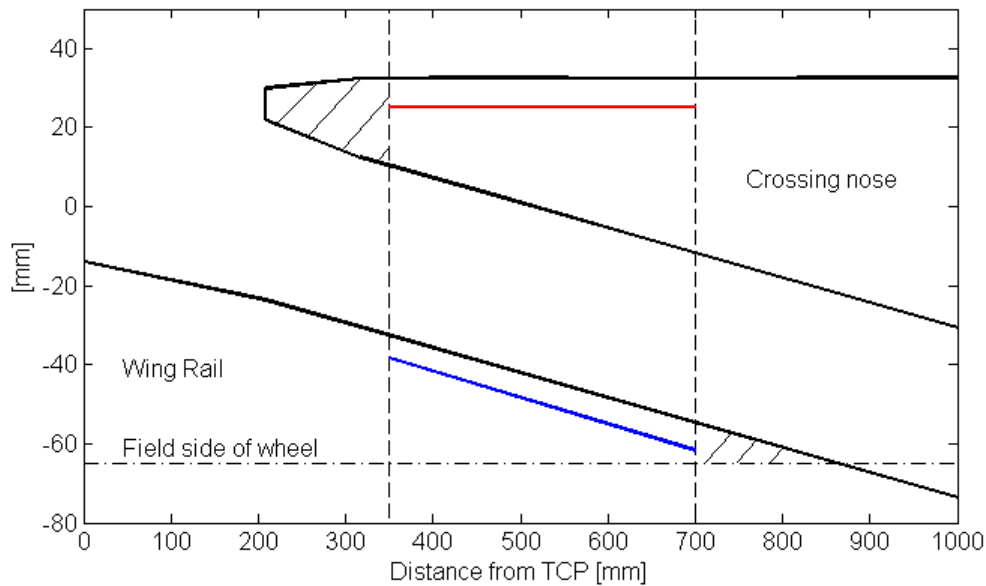
Research Question

- The $\bar{\beta} = \frac{\alpha\Delta}{T}$ relation was derived using geometrical reasoning
- Can the same or a similar relation be derived using a more mathematical description of the wheel-crossing interaction?
- This will now be investigated using linear descriptions of contact point locations and wheel profiles

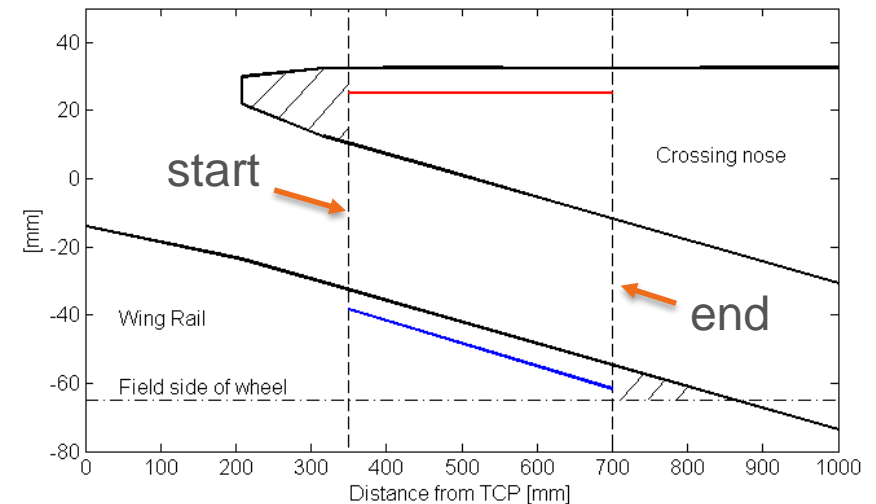
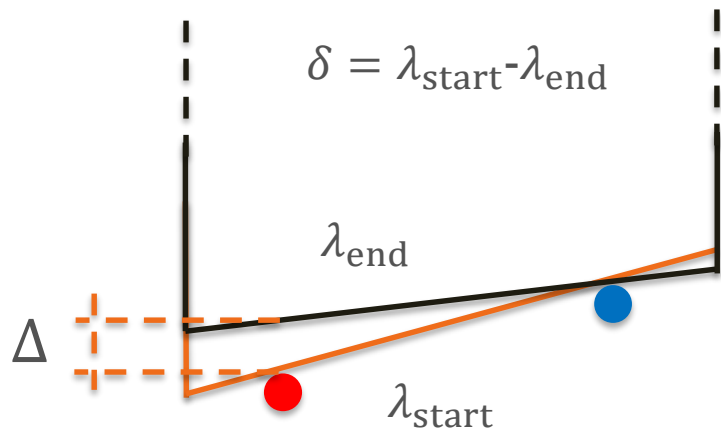


Line Contacts

Contact point trajectories

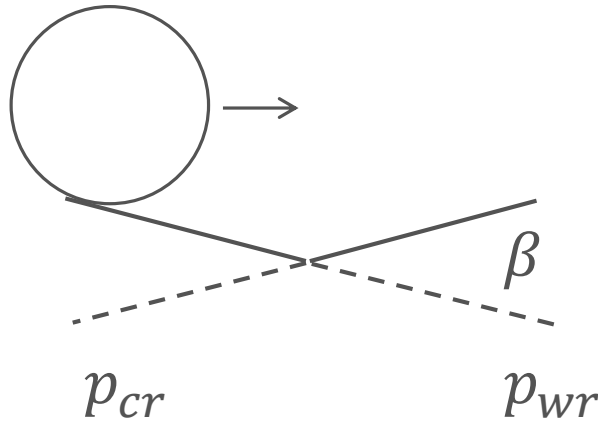


Conical wheels



The longitudinal level of crossing nose and wing rail are adjusted such that the λ_{start} and λ_{end} wheel profiles have their transition points at the beginning and end of the defined transition zone.





Equations

$$p_{wr} = z_{cp,wr}(x) - z_{wheel,wr}(x) = K_{wp}t + \lambda(t - m_{wr,y}) \quad \{t = \alpha x\}$$

$$p_{cr} = z_{cp,cr}(x) - z_{wheel,cr}(x) = K_{cr}t + m_{cr,z} - \lambda m_{cr,y}$$

$p_{wr} = p_{cr}$ Gives the transition point x_{trans} for a given λ

$$\beta = \frac{dp_{wr}(x_{trans})}{dx} - \frac{dp_{cr}(x_{trans})}{dx} = \dots = \alpha(\lambda + K_{wr} + |K_{cr}|)$$



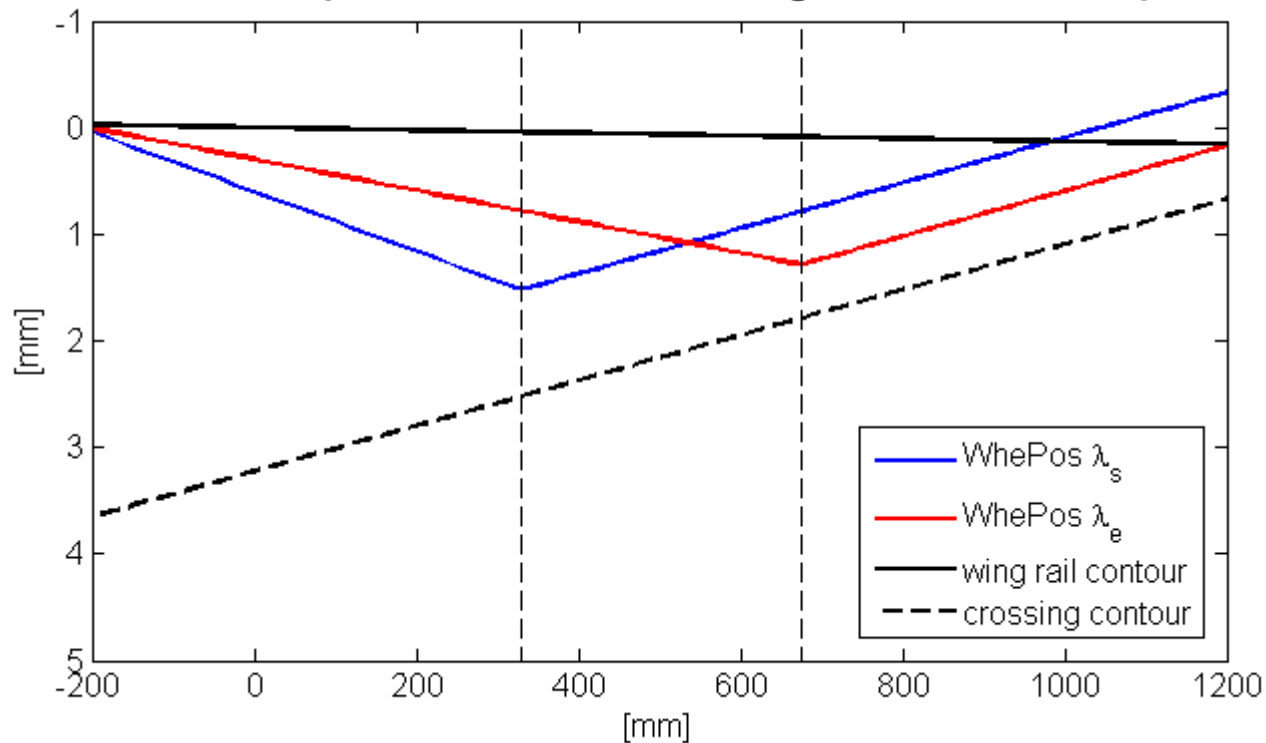
Equations

- By specifying that
 - the λ_{start} and λ_{end} wheel profiles have their transition points at the beginning and end of the defined transition zone.
 - the average slope of the vertical wheel trajectory is equal on both wing rail and crossing nose.
- Constants K_{wr} , K_{cr} and $m_{cr,z}$ can be determined to "tailor" a crossing for the given range of wheel profile shapes



Vertical Wheel Trajectories

Using the derived equations, we can calculate the vertical wheel trajectories for the given wheel profiles



$$\lambda_s = 1:25$$
$$\lambda_e = 1:50$$



Average Impact Angle

...And the average crossing impact angle

Crossing Angle

Geometry constant
(from line contact descriptions.)

$$\bar{\beta} = \alpha \delta \left(\frac{k}{T} + \frac{1}{2} \right)$$

Crossing nose thickness change

Compare

$$\bar{\beta} = \frac{\Delta\alpha}{T}$$

Range of wheel profile cone angles

Using representative numerical values,
the difference in results between these
equations is less than 10%



Summary

- Previously derived relation for the average crossing impact angle has been verified
- It is proposed that simple analytical models could be used to guide crossing design based on the range of wheel profile shapes in traffic
- Result are reported in I2R D2.5



The End



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Assuming that the average distance between contact points on the crossing nose and wing rail is 80 mm, the relation between δ and Δ becomes $\Delta = 80\delta$ if δ is measured in radians. Using the parameter values $\alpha = 1/15$, $T = 23\text{mm}$ and $\Delta = 3\text{mm}$, the β -value calculated from (5) becomes 8 mrad. Using the corresponding δ -value and $k = 62$ (based on contact point trajectories in the Appendix), the β^- -value calculated from Equation (6) becomes 8.7 mrad.



Assessment Methods

- The risk of derailment was investigated using MBS in SIMPACK
- The risk of interference contact was assessed using SIMPACK and a kinematic study in GENSYS



Equations

- By
 - Specifying that the λ_{start} and λ_{end} wheel profiles have their transition points at the beginning and end of the defined transition zone.
 - Specifying that the average slope of the vertical wheel trajectory is equal on both wing rail and crossing nose.
- Constants K_{wr} and K_{cr} can be solved for as

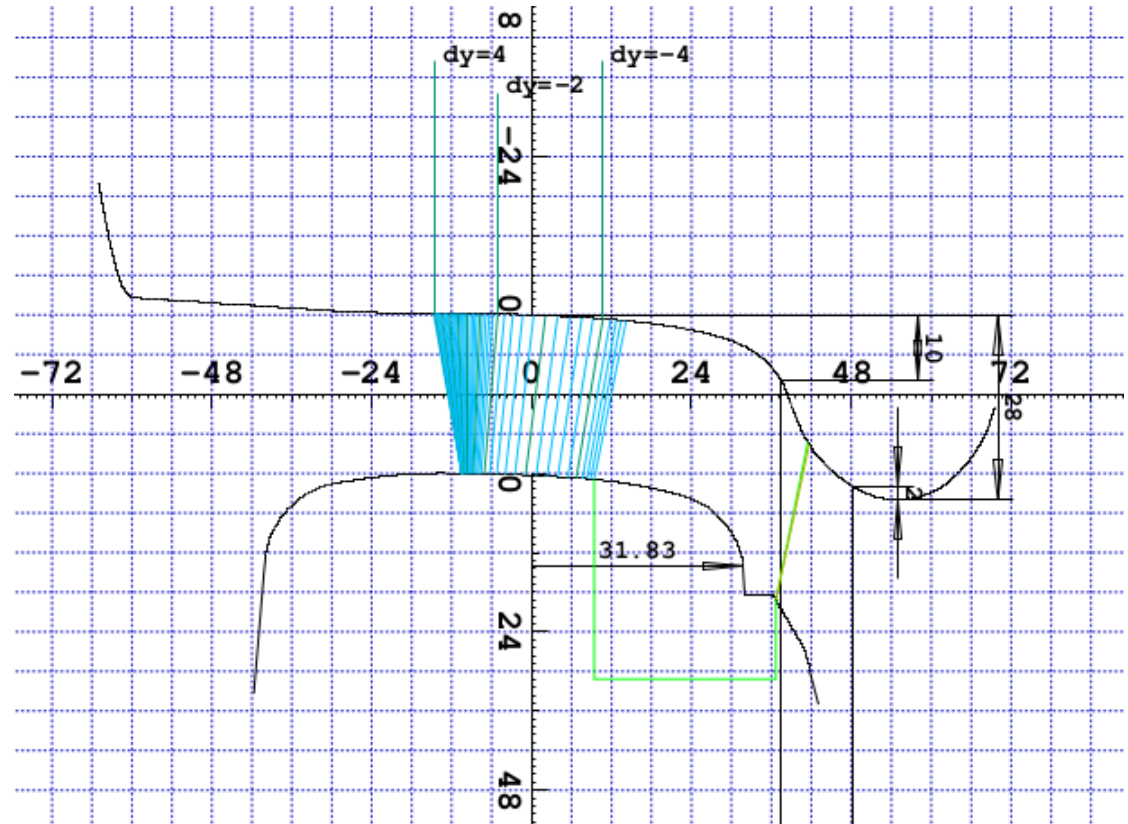
$$K_{cr} = \delta \left(\frac{m_{wr,y} - m_{cr,y} - t_s}{2T} - \frac{1}{4} \right)$$

$$K_{wr} = \frac{\delta}{2} - K_{cr} - \lambda_s$$

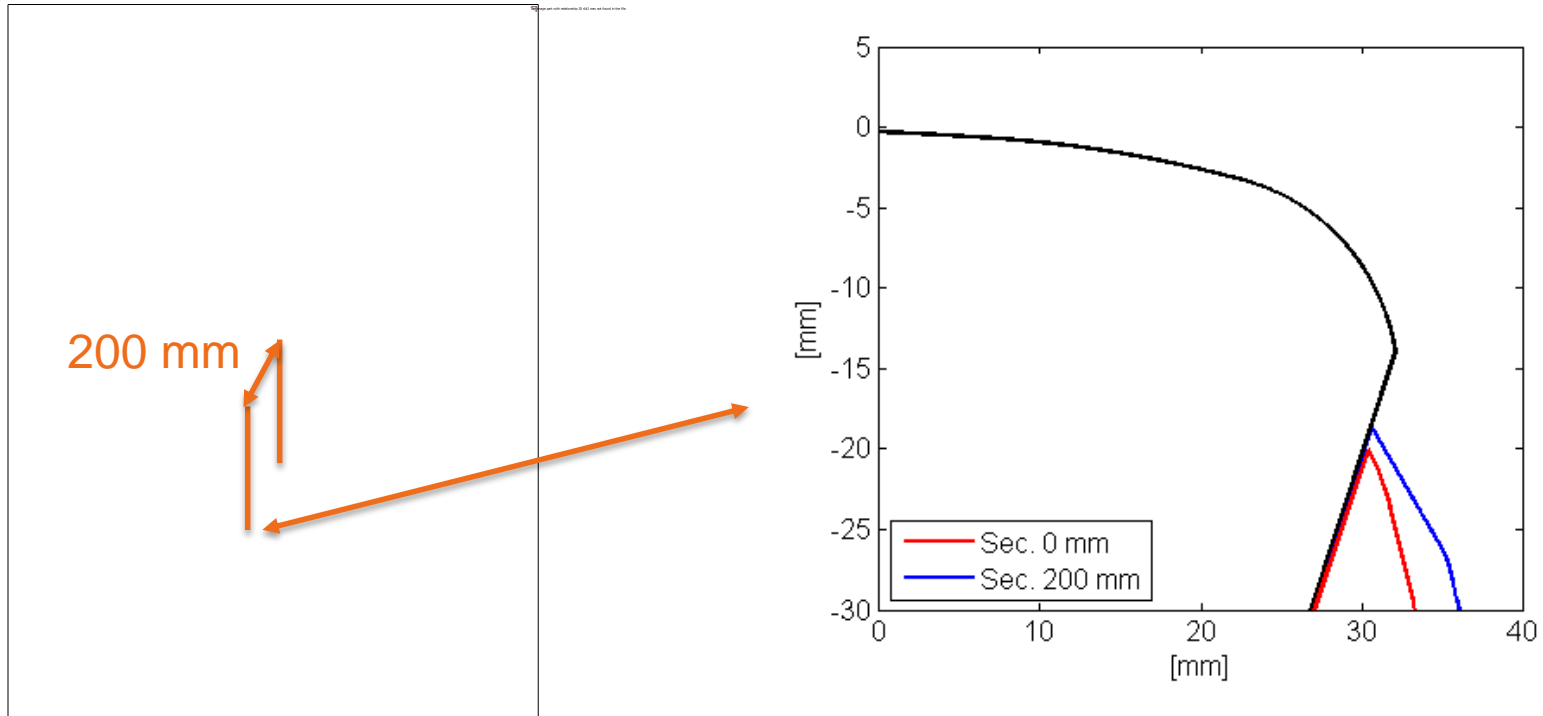


Method

- Gensys KPF



Sections of Interest



Sections from TRV drawing 9-511401



Results

S1002

Wheel profiles in contact

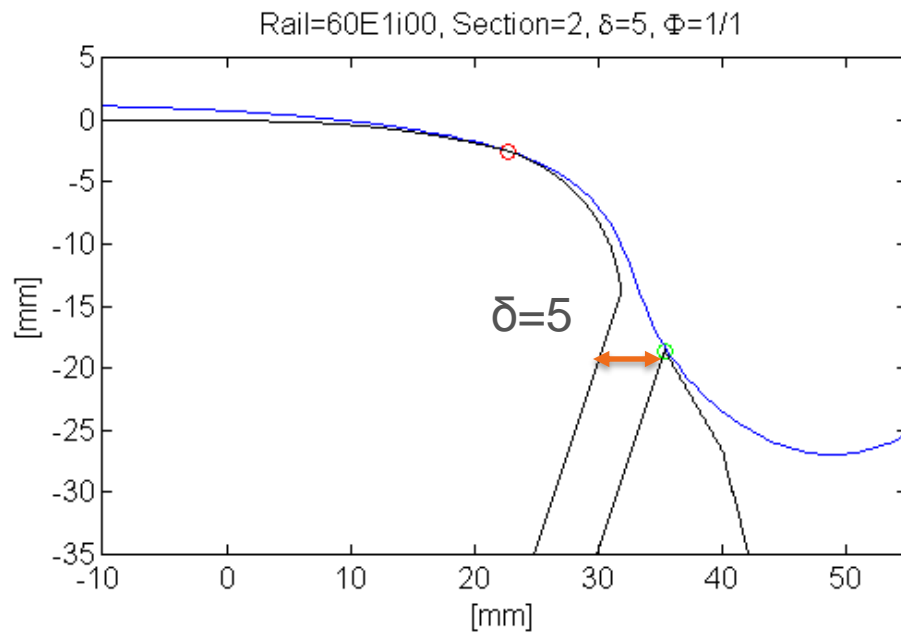
Delta [mm]	1	2	3	4	5	6	7
Sect 0, Inc. 0	0	0	0	0	0	1	1
Sect 0, Inc. 1:30	0	0	0	0	0	1	1
Sect 200, Inc. 0	0	0	0	0	1	1	1
Sect 200, Inc. 1:30	0	0	0	1	1	1	1

WP Sample (120 profiles)

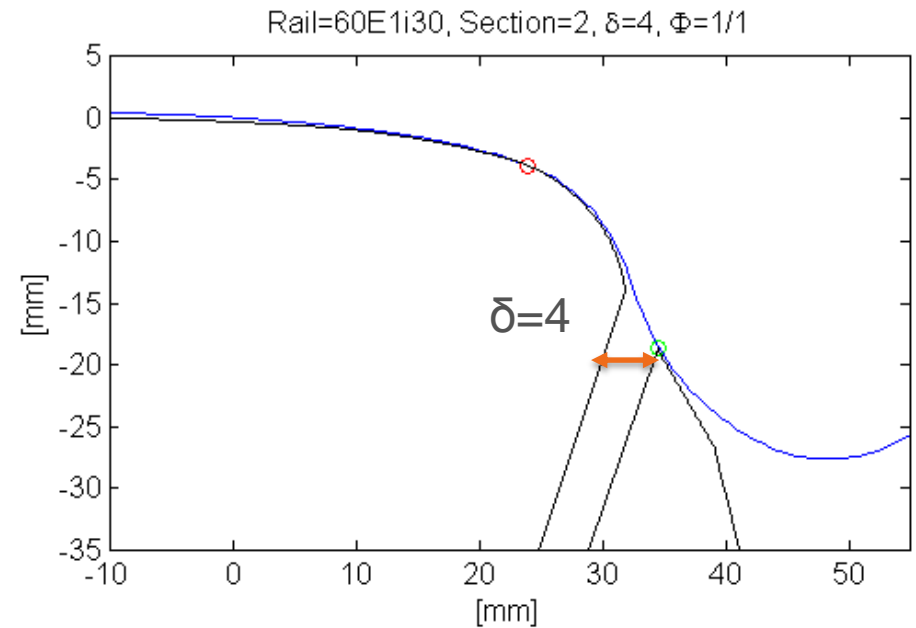
Delta [mm]	1	2	3	4	5	6	7
Sect 0, Inc. 0	0	0	0	0	82/120	119/120	120/120
Sect 0, Inc. 1:30	0	0	0	27/120	107/120	120/120	120/120
Sect 200, Inc. 0	0	0	24/120	104/120	120/120	120/120	120/120
Sect 200, Inc. 1:30	0	0	69/120	119/120	120/120	120/120	120/120



Results S1002



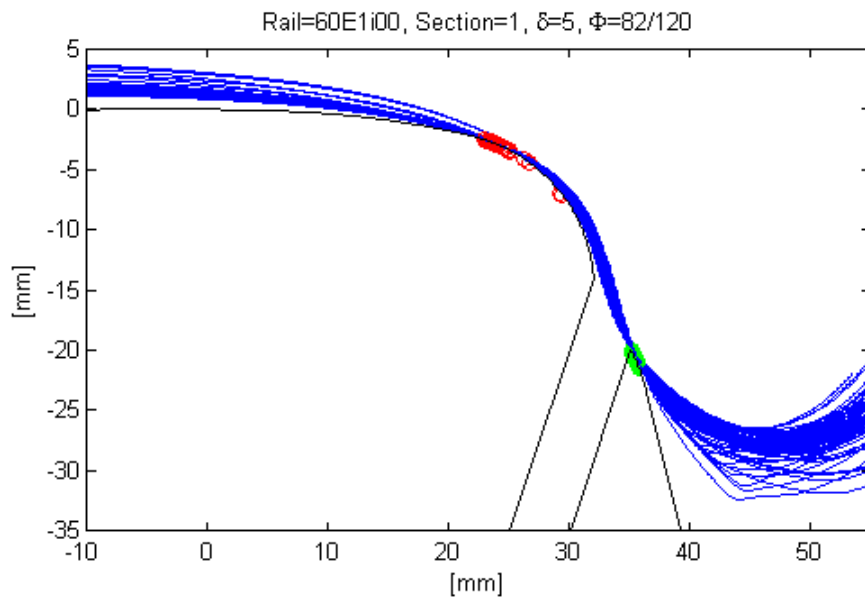
S1002, 60E1i00



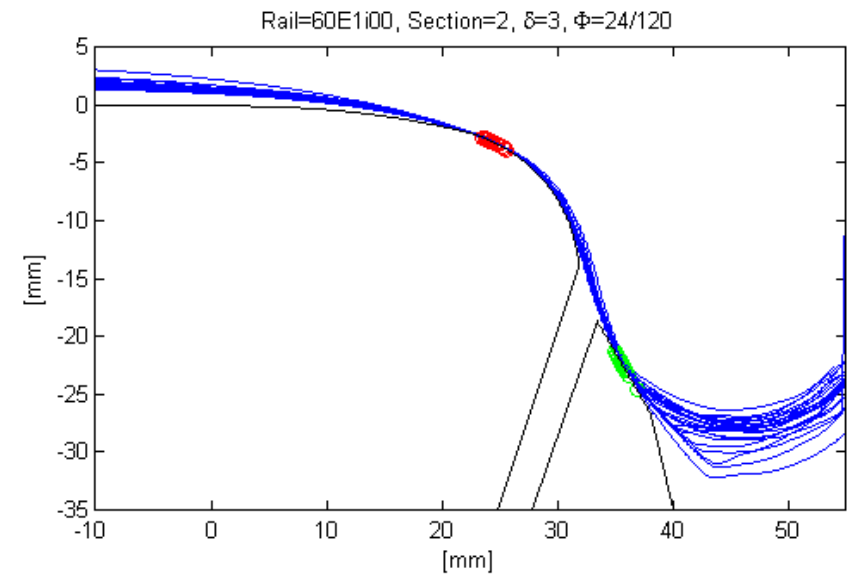
S1002, 60E1i30



Examples Measured WP:s



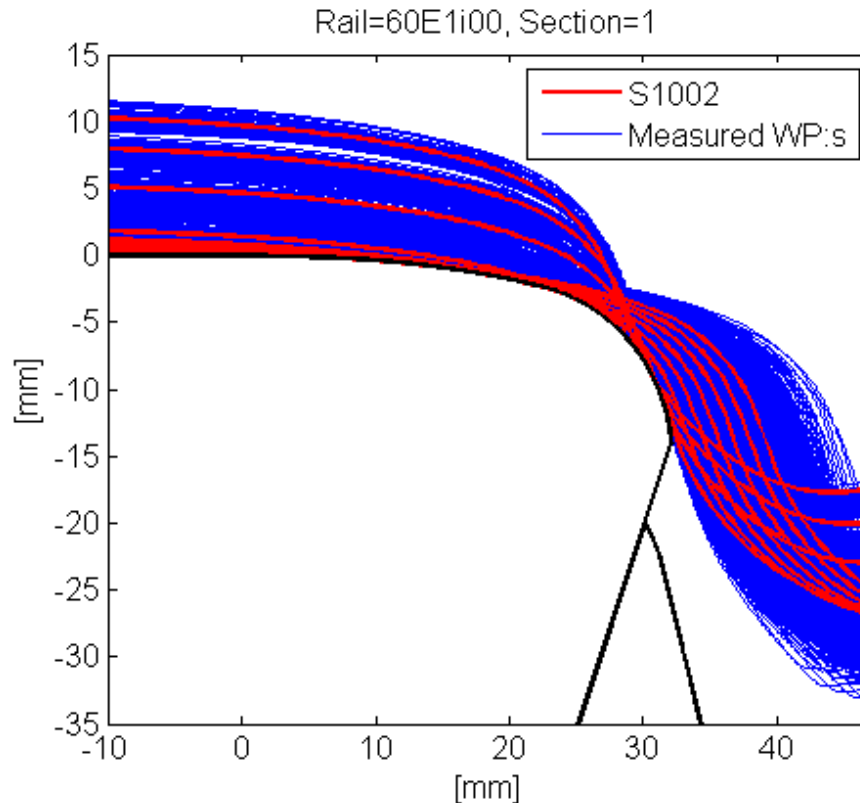
Pos 0



Pos 200



S1002 vs. Measured Profiles



Worn wheel profiles are worse compared to the nominal due to higher flange and smaller flange angle

